

	HEAVY DUTY MODEL	HD4411	HD4452	HD6600C
				
Stitches	# of Stitches (Previously Communicated)	11	32	100
	Stitch Applications (New Communications)	69	110	215
Top Features	Bobbin System	Top Load	Top Load	Top Load (Drop & Sew)
	Buttonhole	4-Step	1-step	1-Step
	Stitch Length Adjustment	✓	✓	✓
	Stitch Width Adjustment	✓	✓	✓
	Auto-needle Threader	-	✓	✓
	Included Presser Feet	4	6	5
	Drop Feed	✓	✓	✓
	Extension Table	-	-	-
Extended Features	Bobbin Type	Class 15 Transparent	Class 15 Transparent	Class 15 Transparent
	C-Space (needle to tower)	160mm	160mm	163mm
	C-Space (height)	109mm	109mm	110mm
	Stitch Length Max	4mm	4mm	4.5mm
	Stitch Width Max	6mm	6mm	7mm
	Speed (max)	1100 SPM	1100 SPM	1000
	Adjustable Presser Foot Pressure	✓	✓	✓
	Needle Positions	3	3	15
	Tray Style	U	U	U
INCLUDE PRESSER FEET				
Included Presser Feet	Machine Series	MB	MB	CE
	All-Purpose Foot	✓	✓	✓
	Zipper Foot	✓	✓	✓
	Buttonhole Foot	✓	✓	✓
	Button Sewing Foot	✓	✓	-
	Even Feed/Walking Foot	-	✓	-
	Non-Stick Foot	-	✓	-
	Sew Easy Foot	-	-	-
	Clear Open Toe Foot	-	-	-
	Overcasting Foot	-	-	-
	Blind Hem Foot	-	-	✓
	Straight Stitch Foot	-	-	-
	Side Cutter	-	-	-
	Ruffler Foot	-	-	-
	Cording Foot	-	-	-
Roller Foot	-	-	-	
	Rolled Hem	-	-	-
INCLUDED IN BOX				
Items Included In Box	Clearance Plate	-	✓	-
	Edge/Quilting Guide (Quilting Bar)	✓	✓	-
	Seam Guide	-	-	-
	Canvas Cover	-	-	-
	Soft Sided Dust Cover/Soft Cover	✓	✓	✓
	Hard Cover	-	-	-
	Needles	✓	✓	✓
	Bobbins	✓	✓	✓
	Darning Plate	-	-	-
	Auxiliary Spool Pin	✓	✓	✓
	Spool Cap/s	✓	✓	✓
	Spool Felt	✓	✓	✓
	Screwdriver	✓	✓	✓
	Seam Ripper/Lint Brush	✓	✓	✓
	Stitch Pattern Chart and Holder	-	-	-
	Denim Needles	-	-	-
	Heavy Duty Needles	-	✓	-
Specs	Machine Weight in lbs/kg (w/o box)	14.11lbs / 6.4kg	14.11lbs / 6.4kg	13.43lbs / 6.09kg
	Machine Dimensions in inches (w/o box)	15.5 x 6.25 x 12	15.5 x 6.25 x 12	17.3 x 7.5 x 10.9
	Machine Dimensions in cm (w/o box)	39.4 x 15.9 x 30.5	39.4 x 15.9 x 30.5	43.9 x 19.1 x 27.7