



# SINGER®

## Model 14HD854

### INCLUDED ACCESSORIES

All-Purpose Foot  
Needle Set  
Tweezers  
Spreader  
Small Screwdriver  
Spare Lower Knife  
Lint Brush  
Scrap Bag  
Four Color Coded Thread Spools



### The best overall performing Serger on the market\*

The **SINGER® Heavy Duty Serger** creates a neat, finished edge and professional looking results. Whether your customer is ready for a serger or ready for an upgrade, this machine delivers consistent, quality stitches through super heavy-duty fabrics.

### FEATURES:

- 2-3-4 Thread Capability
- 1,300 Stitches Per Minute
- Differential Feed
- Smoother Multi-Speed Feeding
- Superior Fabric Feed System
- 60% Larger Cutting Knife\*\*
- Twice the Light\*
- Color Coded Threading System
- Adjustable Tension
- Adjustable Stitch Length & Width
- Movable Upper Knife
- Heavy Duty Metal Frame
- Pre-Threaded Color-Coded Spools
- Free Arm for Sewing Cuffs and Sleeve

\*as compared to other sergers in this price category on key factors such as feeding process, consistent stitch quality, cutting system and lighting.

\*\*Then other SINGER® Sergers.

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